The Mini CO<sub>2</sub> Separator



CO-0302SES

CO-0302SES is the smallest UBE CO<sub>2</sub> Separator which is 1 inch diameter (body part) and 380mm long suitable for lab scale testing.

Despite its miniature size, this module features UBE's cutting edge membrane technology for CO<sub>2</sub> separation. The module can handle up to 10NL/min\* as the feed gas, meeting comprehensive requests for lab scale tests.

\*Gas flow rate depends on operating conditions.

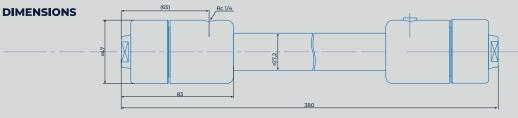
### **OPERATING CONDITIONS FOR CO-0302SES**

Max Pressure	10 barg 145 psig
Max Use-Environment Tempe	erature 60°C 140° F
Feed Gas Temperature	5 ~ 60° C 41~140° F
Feed Gas Oil Content	≤ 0.01 mgf/Nm <sup>3</sup> 0.008 ppm w/w
Feed Gas Relative Humidity	≤ 80%
Feed Gas Particle Size	≤0.01 µm

## **PRODUCT SPECIFICATIONS**

## **CONNECTIONS (Rc)**

(ISO 7-1 / EN 10226-1) Hollow fiber Polyimide Resin Feed Inlet Housing Stainless Steel Retentate Outlet 1/4 Weight 1.7 kg (3.7 lb) Permeate Outlet 1/4



# FEED GAS FLOW RATE [NL/min]

Feed Pressure	CH₄ Purity [vol%] of retentate gas						
[barg]	99.9	99	98	97	96	95	
5	1.02	1.32	1.53	1.67	2.00	2.17	
7	1.83	2.33	2.83	3.17	3.67	4.00	
10	3.00	4.33	5.17	6.00	6.83	7.67	

Performances at 25°C (77°F) Feed Gas Composition  $CH_4$ :  $CO_2 = 60:40$ Recovery of  $CH_4$  =  $CH_4$  at retentate gas /  $CH_4$  at feed gas

UBE

# RECOVERY OF CH<sub>4</sub> [%]

Feed Pressure	CH₄ Purity [vol%] of retentate gas						
[barg]	99.9	99	98	97	96	95	
5	66	74	78	80	82	84	
7	72	79	83	85	87	88	
10	77	84	87	89	90	91	

**UBE CO<sub>2</sub> SEPARATOR FOR BIOGAS UPGRADING** 















Corporation

